



COB Candy 1K Basecoat solvent **(Transparent dye paint)**

Description

Transparent candy colour which must be applied over the recommended base colour to ensure a colour match. **Please note the number of coats will affect the final colour, thus a test comparison should be made with the original paintwork before applying paint to the bikee. Do not apply a thick film. The colour will darken with more coats.**

Must be followed with clear lacquer.

Mixing Ratio

Your paint will already have been thinned, unless you have requested otherwise. The mixing ratio of paint with basecoat solvent thinner is 2:1.

Application

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3 (approximately)

Film thickness: 20 - 25 µ

Drying Times

Air drying at 20°C

Allow 15 minutes between coats. Allow the final coat to dry for 30 minutes in a dust free environment before applying clear lacquer.

NOTE:

The substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog, cleaning agents, salt on roads, must be avoided.