



COB 1K Basecoat solvent **(Top Coat Colours and Base Colours)**

Description

High solids paint in metallic, pearl and solid colours. Easy application, excellent opacity and coverage. Requires overcoating with lacquer. Where it is being used as a base colour, the next stage paint must be applied before final lacquering.

Mixing Ratio

Your paint will already have been thinned, unless you have requested otherwise. The mixing ratio of paint with solvent thinner is 2:1.

Application

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3

Film thickness: 20 - 25 µ

Drying Times

Air drying at 20°C

Spray two light coats plus a final cross coat allowing 10 minutes between coats. Do not apply a thick film. Allow to dry for 20 minutes in a dust free environment, before applying clear lacquer or the next stage as required.

NOTE:

The substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog,



cleaning agents, salt on roads, must be avoided.